

## **AMENDMENT TO THE CLAIMS**

This listing of claims will replace all prior versions, and listings, of claims in the application:

### **Listing of Claims:**

1. (Presently Amended) A tool-holding device for an insert tool (14) equipped with an at least essentially disk-shaped hub (42), ~~in-particular~~ for a hand-guided angle grinder (32) or a hand-guided circular saw, having a drive shaft (16) and a drive device (12) equipped with at least one locking element (20), wherein the locking element (20) that is supported so that it the locking element (20) is able to move in relation to a spring element (18) in order to fix the insert tool (14) in a form-locked manner in the circumference direction (50, 52), wherein the drive shaft (16) has at least one form-locking element (100) formed onto it the drive shaft (16) in a non-cutting manner in order to connect it the drive shaft (16) in a form-locked manner in the circumference direction (50, 52) to a drive torque-transmitting mechanism of the drive device (12), wherein the mechanism of the drive device (12) is comprised of a drive flange (10) that constitutes a contact surface (30) of the insert tool (14), wherein the contact surface (30) is oriented opposite with respect to a machine tool side of the drive flange (10), and the mechanism of the drive device (12) is supported on the drive shaft (16) by means of a spacer element (108).

2. (Original) The tool-holding device as recited in claim 1,  
wherein the form-locking element (100) is formed onto the drive shaft (16) by means of a pressing procedure.

3. (Previously Presented) The tool-holding device as recited in claim 1,  
wherein the form-locking element (100) has a longitudinal span (102) in the axial direction (64) of the drive shaft (16) that is greater than its height (104).

4. (Previously Presented) The tool-holding device as recited in claim 1,  
wherein the drive shaft (16) has at least three form-locking elements (100).

5. (Previously Presented) The tool-holding device as recited in claim 1,

wherein the inner circumference of the mechanism of the drive device (12) has at least one continuous axial groove that constitutes a form-locking element (106).

6. (Previously Presented) The tool-holding device as recited in claim 1, wherein the mechanism of the drive device (12) is comprised of a sintered part.

7. (Cancelled)

8. (Cancelled)

9. (Original) The tool-holding device as recited in claim 8, wherein the spacer element (108) is comprised of a sleeve.

10. (Previously Presented) The tool-holding device as recited in claim 1, wherein the drive device (12) includes a leaf spring unit (58) that has a freely extending spring piece (110) that extends at least partially in the circumference direction (50, 52) and the leaf spring unit (58) is able to fix the insert tool (14) in the axial direction (64) by means of a spring force.

11. (Previously Presented) An angle grinder equipped with a tool-holding device as recited in claim 1.

12. (Previously Presented) A hand-guided circular saw equipped with a tool-holding device as recited in claim 1.

13. (New) The tool-holding device as recited in claim 1,  
wherein the spacer element (108) covers a manufacture-induced transition (132)  
between a region at the free end of the drive shaft (16) and a region adjoining the free  
end of the drive shaft (16).

14. (New) The tool-holding device as recited in claim 13,  
wherein said region at the free end of the drive shaft (16) is characterized by the form-  
locking element (100) and said region adjoining the free end of the drive shaft (16) is  
axial to the form-locking element (100).